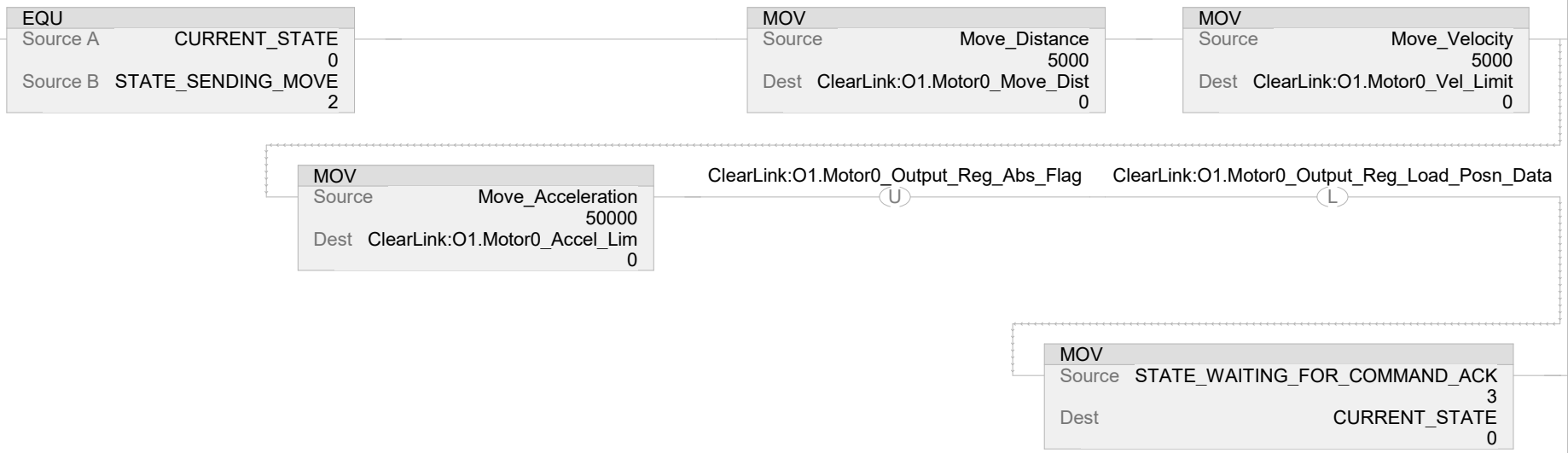


- Set Move Distance, Move Velocity, and Move Acceleration.
- A move is sent when the "Load Position Data" bit is set. This element remains latched until the "ack" is received by ClearLink (next rung).
- The Absolute Flag does nothing in this example as written. By changing the Absolute Flag from UNLATCH to LATCH, the move type changes from an incremental move to an absolute position move.

2



- When the Move "ack" is received, the Load Position Data element is UNLATCHED. This allows the next move to be commanded.

3

